

1. Approving National Aviation Authority / Country: <b>FAA / UNITED STATES</b>	2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG	3. Form Tracking Number: ASI7252
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4. Organization Name and Address: <b>ASI SERVICES</b> 21617 N 2nd Avenue, Phoenix, AZ 85027	CRS# TU3R880L	5. Work Order, Contract, or Invoice Number: E66052-1, 2
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6. Item: 1	7. Description: ENGINE ASSEMBLY	8. Part Number: 6899600	9. Eligibility: N/A	10. Quantity: 1	11. Serial/Batch Number: CAE-860074	12. Status/Work: REPAIRED
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13. Remarks:  
REPAIRED TURBINE, INSPECTED ENGINE ASSEMBLY AND FUNCTIONALLY TESTED.

IN ACCORDANCE WITH ROLLS ROYCE MANUALS 16W2, 4TH ED., T.R. E4R15-72-1, 16W3, 2ND ED., 15TH REV.

ASI Services certifies that the work specified in Blocks 12/13 was performed in accordance with EASA Implementation Rule part 145 approval, and with respect to that work, the aircraft component is considered ready for release to service under EASA approval number 145.4086.

14. Certifies the items identified above were manufactured in conformity to:  
 Approved design data are in a condition for safe operation.  
 Non-approved design data specified in Block 13

15. Authorized Signature: [Signature]

16. Approval/Authorization No.: [Blank]

17. Name (Type or printed): WARREN P KEYSAR

18. Date (m/d/y): [Blank]

19.  14 CFR 43.9 Return to Service  
 Other regulation specified in Block 13

20. Authorized Signature: [Signature]

21. Approval/Certificate: TU3R880L

22. Name (Type or printed): WARREN P KEYSAR

23. Date (m/d/y): APR 11 2011

20. Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

**User/Installer Responsibilities**

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Block 14 and 19 do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft can be flown.

CERTIFICATE OF CONFORMANCE

Detroit Diesel Allison certifies that the 250 Series Turboshift Engine shipped herewith was manufactured in accordance with all applicable specifications, drawings and procedures. This certificate shall be of no force or effect upon expiration of the warranty provision applicable to this purchase order.

Engine Serial No. CAE 860074

Purchase Order No. \_\_\_\_\_

*Robert E. Brown*  
Quality Assurance Department

11-30-78  
Date



# TRANSFER RECORD

Engine Serial Number CAE - 860074 Engine Model 250-C28B

SHIPPED			Engine Time		RECEIVED	
Date	From	To	Since OH	Total	Date	By
11-30-78	DDA - GMC	<b>BELL</b>	New	0.0	<del>12-7-78</del> 9-12-83	<del>BELL HELICOPTER</del> Airwork
9-16-83	Airwork	W.P.H.S.	TSN	1505.0	<del>9-16-83</del> 12-15-87	<del>W.P.H.S.</del> Airwork
1-8-88	Airwork	W.P.H.S.	TSN	3399.3	13 JAN 88	WPHS
21OCT96	SAL		O.O	4482.7	4 Nov 96	L.V. Helicopters
11/22/99	HHI	ACI	1426.4	5909.1	11-30-99	ASI
9-21-01	ASI		1426.4	5909.1	UNK	A.S.I
1/27/04	A.S.I		1713.5	6196.2	1-31-2004	ASI



# MODIFICATION RECORD ENGINE ASSEMBLY

FORM 2783A (11-77)

Engine Serial Number CAE - 860074 Engine Model 250-C28B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
7 SEP 79	CEB 72-2019	CHECKED FUSION OK	E Polch	W.P.H.S
12 DEC 80	CEB 75-2006	Replaced Bleed Valve	E Polch	W.P.H.S
12 DEC 80		Installed New Compressor Mount	E Polch	W.P.H.S
12 DEC 82	CEB 73-2007	PC Filter Assy Installed	E Polch	WPHS
12 DEC 82	CEB 75-2012	Air System Struts Gaskets Installed	E Polch	WPHS
12/30/85	CEB 72-2127	Replaced Turb.-Comp. Coupling	J. Wagner	WPHS
2/4/86	CEB A-72-2138	#8 Bearing air/ oil separator	B. Kearney	WPHS
12/4/86	AD 86-16-3 part C	Installation #8 bearing air/ oil separator	B. Kearney	WPHS
1-8-88	CEB 73-2017	Found Incorporated		Airwork
"	CEBA 73-2030	Rev. #1 - Fuel & Air System Pc Scroll		"
"		to PC Filter Tube - Inspection		"
"	AD 79-06-05	(CEB 73-2009) Complied With Previously		"
"	AD 82-03-02	(CEBA 73-2020) Complied With Previously		"
"	AD 82-24-05	Complied With Previously		"



Allison

# MODIFICATION RECORD ENGINE ASSEMBLY

Engine Serial Number CAE - 860074

Engine Model 250-C28B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
1-8-88	AD85-25-07	(CEBA72-2113R2) Complied With		Airwork
"		Previously		"
"	AD86-16-03	Complied With Previously		"
03 OCT 88	AD 88-17-01	BENDIX FUEL CONTROLS N/A by P/N		WPHS CRS114-20
03 OCT 88	CEB-A-75-2017	Pc FILTER BY HOUSING REPLACEMENT		WPHS CRS114-20
18OCT96	AD 78-26-01,	79-06-05,82-03-02,82-24-05,85-25-07R1,		
		85-25-08,		
		85-25-09,85-25-12,86-16-03,86-20-13, CEB72-2012,		
		72-2015,72-2027R1,72-2038R1,72-2108R1,72-2113R3,		
		72-2128,72-2138R2,73-2007R3,73-2017R1,73-2020R2,		
		73-2030R3,73-2037R3,73-2046,75-2006R3,75-2016,75-2017R2,		
		73-2026,75-2015,73-2006,75-2009,75-2017R2,FD. EMB.		
18OCT96	CEB 72-2036	MODIFY START COUNTER BRACKET		WPHS CRS114-20
18OCT96	CEB 72-2046R2	REAR MOUNT ASSY PIN MODIFIED VOID		WPHS CRS114-20



Allison

# MODIFICATION RECORD ENGINE ASSEMBLY

Engine Serial Number CAE-860074

Engine Model 250-C28B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
18OCT96	CEB 72-2109	MODIFY VERTICAL FIREWALL		
18OCT96	CEB 72-2162	REWORK ELECTRICAL HARNESS BRACKET		
18OCT96	CEB 73-2006	ADD THERMAL SWITCH CABLE BUSHING		
18OCT96	CEB 73-2052	F.C.U. INSPECT BYPASS SCREWS, REPLACE VALVE		
18OCT96	CEB 73-2058	F.C.U. BYPASS COVER SCREWS INSPECT		
18OCT96	CEB 75-2014	BLEED VALVE GASKET REPLACE		
18OCT96	CEB 73-2012R2	IMPROVED LEVER& BELLOWS ASSY. MODIFY		
18OCT96	CEB73-2015	F.C.U. GOVERNOR BELLOWS DAMPER RINGS		
18OCT96	CEB 73-2026	F.C.U.& PTG BUSHINGS INSPECT.		
18OCT96	CEB 73-2028R2	EVERLUBE 690-ADD		
18OCT96	CEB 73-2029R1	DECREASE IN MAXIMUM FLOW STOP SETTING		
18OCT96	CEB 73-2048	F.C.U. INSTALLATIONOF NEW THROTTLE SPRING		
18OCT96	CEB 73-2049R1	NEW FCU BYPASS SCREWS. MODIFY		
18OCT96	CEB 73-2053	BELLOWS REPLACEMENT		

REV-AMO-22-58

REV-AMO-22-58

REV-AMO-22-58





# MODIFICATION RECORD ENGINE ASSEMBLY

Engine Serial Number CAE-860074

Engine Model 250-C28C

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
9-21-01	CEB72-2117	ENGINE CONVERSION AUTHORIZATION		ASI/TU3R880L
	CEB A72-2179	IMPROVED NO.3 AND NO.4 BEARINGS		ASI/TU3R880L
9-21-01	CSL-A-2068	N1 SHAFTING INSPECTION		ASI/TU3R880L
9/14/04	CEB-A-73-2075	Installed fuel nozzle P/N# 23077188	<i>Tom Wood</i>	ASI/TU3R880L <span style="float: right;">△ 12 ASI</span>
2/28/05	AD-2004-24-09	Complied with on 9/14/04		A.S.I
2/28/05	CEB-A-73-2058	Screw inspection		
2/28/05	CEB-73-2072	Screw inspection	<span style="float: right;">△ 12 ASI</span>	
2/28/05	CEB-72-2117	Converted to 250C28C		
2/28/05	CSL-A-2068	"N1" shafting inspection		
2/28/05	CSL-A-2064	rotor and adapter inspection		<span style="float: right;">△ 12 ASI</span>
2/28/05	1500 hour	Complied with all 1500h INSP. items		TU3R880L
20JUN 2005	CEB 73-2050	Fuel controller	<i>Walt</i>	Air Services International <span style="float: right;">CRS/TU3R880L</span>

# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

2784A(11-77)

Engine Serial Number CAE - 860074

Engine Model 250-C28B

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
11-30-78	New	0.0	Fuel System preserved with MIL-O-6081 Oil.	<i>Stevenson</i>	DDA-GM
15 J. 479	NEW	199.1	Annual Inspection - OIL CHANGE Eng Compression Wash - BLEED VALVE Replaced	<i>E. Polch</i>	W.P.H.S
20 July 79	New	241.0	Turbine removed for JEB 72-2025 and reinstalled after repair by Airwork Corp.	<i>F. Wagner</i>	WPHS
7 SEPT 79	NEW	308.8	Annual Inspection - Comp Wash - OIL CHANGE - REMOVED CONTROL ASSY SH RD 10483 AND INSTALLED CONTROL ASSY SH RD 11231	<i>E. Polch</i>	W.P.H.S
Nov. 5, 1979	NEW	409.9	Annual Insp, Oil Change, Compressor Wash	<i>A. C. C. C.</i>	W.P.H.S.

# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

2784A(11-77)

Engine Serial Number CAE - 860074 Engine Model 250-C28B

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
2 MAR 1980		493.6	ANNUAL Insp. oil change	R Michael	W.P.H.S
1 APR 1980		584.8	ANNUAL Insp - OIL CHANGE - Comp Wash	E Polche	W.P.H.S
2 JUN 80		695.2	ANNUAL Insp - OIL CHANGE - Comp Wash	E Polche	W.P.H.S
22 AUG 80		786.0	ANNUAL Insp - OIL CHANGE - Comp Wash. GOVERNOR 2013 REMOVED AND GOVERNOR #20235 INSTALLED.	E Polche	W.P.H.S
27 OCT 80		900.	ANNUAL Insp - OIL CHANGE - Comp WASH - CSL 1089 1/2	E Polche	W.P.H.S
12 DEC 80		980	ANNUAL Insp. oil change	R Michael	W.P.H.S
7 Sep 82		1042.1	ANNUAL Insp Comp wash	R Michael	W.P.H.S
12 OCT 82		1096.0	CEB 73-2007 1/2 - CEB 25-2012 CH	E Polche	W.P.H.S
30 NOV 82		1153.	ANNUAL INSPECTION - Comp WASH - OIL CHANGE	E Polche	W.P.H.S

# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

2784A(11-77)

Engine Serial Number CAE - 860074 Engine Model 250-C28B

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
11-30-78	New	0.0	Fuel System preserved with MIL-O-6081 Oil.	<i>Stevenson</i>	DDA-GM
15 June 79	NEW	199.1	Annual Inspection - OIL CHANGE Eng Compression Wash - BLEED VALVE Replaced	<i>E. Polch</i>	W.P.H.S.
20 July 79	New	241.0	Turbines removed for CEB 72-2025 and reinstalled after repair by Airwork Corp.	<i>F. Wagner</i>	WPHS
7 SEPT 79	NEW	308.8	Annual Inspection - Comp Wash - OIL CHANGE - Removed Control Assy S/N RD 10483 AND INSTALLED CONTROL ASSY S/N RD 11231	<i>E. Polch</i>	W.P.H.S.
Nov. 9, 1979	NEW	409.9	Annual Insp, Oil Change, Compressor Wash	<i>A. C. C. C.</i>	W.P.H.S.



# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

2784A(11-77)

Engine Serial Number CAE - 860074 Engine Model 250-C28B

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
2603 1980		493.6	ANNUAL Insp. oil change	<i>R. Michael</i>	W.P.H.S
3 APR 1980		584.8	ANNUAL Insp. oil CHANGE. Comp Wash	<i>E. Polche</i>	W.P.H.S
27 JUNE 80		695.2	ANNUAL Insp. - oil CHANGE - Comp Wash	<i>E. Polche</i>	W.P.H.S
22 AUG 80		786.0	ANNUAL Insp. - oil CHANGE - Comp Wash. GOVERNOR 2013 REMOVED AND GOVERNOR # 20235 INSTALLED.	<i>E. Polche</i>	W.P.H.S
27 OCT 80		900.	ANNUAL Insp. - oil CHANGE. Comp WASH - CSL 1089 9/2	<i>E. Polche</i>	W.P.H.S
12 DEC 80		980	ANNUAL Insp. oil change	<i>R. Michael</i>	W.P.H.S
7 Sept 82		1042.1	ANNUAL Insp. Comp wash	<i>R. Michael</i>	W.P.H.S
12 OCT 82		1096.0	CEB 73-2007 9/2 - CEB 25-2012 CF	<i>E. Polche</i>	W.P.H.S
30 NOV 82		1153.	ANNUAL INSPECTION - Comp WASH - oil change	<i>E. Polche</i>	W.P.H.S



# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

Engine Serial Number \_\_\_\_\_ Engine Model \_\_\_\_\_

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
30 Nov 82		1153.0	ANNUAL INSPECTION - CSL 2019 Gm CSL 2027 Gm - CSL 2034 Gm - CSL 2019 Gm CEB A-77-2019 Gm Epoxied Gas Splines - AD 82-24-05 Gm - CEB A-77-2026 Gm CSL 1089 Gm	E. Polike	WPAS
2 FEB 83		1209.4	ANNUAL INSPECTION - OIL CHANGE CSL 2019 Gm - CSL 2027 Gm - CSL 2034 Gm CSL 2044 Gm	E. Polike	WPAS
13 APR 83		1300.0	ANNUAL INSPECTION. OIL CHANGED WASHED COMPRESSOR. INSTALLED NEW FUEL CONTROL. NEW FUEL CONTROL S/N 327080 INSTALLED	T. Schuman	WPAS



# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
8 JULY 83	NEW	1405.9	ANNUAL INSPECTION - OIL WASH - OIL CHANGE - CSL 1039 7W CSL 2019 7W - CSL 2027 7W - CSL 2034 7W CSL 2074 7W - C	E. Polch	WPHS
25 SEPT 83	NEW	1505.0	[REDACTED] I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION	J. Gilbert	WPHS
23 NOV 83		1605.1	I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION	T. Lehman	WPHS
29 FEB 84		1703.3	ANNUAL INSPECTION PERFORMED - LEB 72-2085 7W, LEB 72-2104 7W INSTALLED NO. 1 BEARING SEAL. ALL ADJ NOTES CHECKED THROUGH 84-02 I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION	J. Gilbert	WPHS





Allison

# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

Engine Serial Number CAE - 860074 Engine Model 250-C28B


Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
9-16-83	TSN	1505.0	Inspected and repaired per manufacturer's specifications. Functionally tested.		Airwork
			<p>This certifies that only the work requested by the customer and described on our work order listed below, was accomplished and inspected in accordance with manufacturer's specifications and with current Federal Aviation Administration regulations, and is approved for return to service. Pertinent details of this repair are on file at this agency under:</p> <p>Job No. <u>X-73736</u> Date <u>Sept. 16, 1983</u>  Signed <u>[Signature]</u> <u>AP 049465624</u> for</p> <p>Airwork Service Division - (C.R.S - 3507)  Millville Municipal Airport  Millville, New Jersey 08332</p>		





Allison

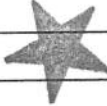
# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
15 MAY 84		1809.6	PERFORMED ANNUAL INSP - CEB-73-2018 THO-923W AKA-83. OIL CHANGE ALL AD NOTES CHECKED THROUGH 84-08	<i>[Signature]</i>	WPHS
			I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION		
26 JULY 84		1911.9	PERFORMED ANNUAL Insp - OIL CHANGE Comp Wash - CSL10899W - CSL2019W CSL2027W - CSL2034W - CSL2044W THO-923W - AKA-83 W	<i>[Signature]</i>	WPHS
			I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION		



# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

Engine Serial Number \_\_\_\_\_ Engine Model \_\_\_\_\_

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
9-1-84	NEW	1987.6	OIL CHANGED. COMPRESSOR WASHED C/W THO 923W-AKA-83 & THO 18780- RMG-84 I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION	T. Salwan	WPHS 114-20
10-19-84	NEW	2075.1	ANNUAL INSP. OIL CHANGE, THO 923W-AKA-83 & THO 18780-RMG-84 I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION	T. Salwan	WPHS 114-20
24 JAN 85	NEW	2180.1	ANNUAL Insp - OIL CHANGE - THO - 923W-AKA-83 & THO 18780-RMG-84 C/W I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION	E. Polcha	WPHS 114-20
					



Allison

# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
19 APR 85		2284.5	ANNUAL INSPECTION OIL CHANGE GRV. CHANGE, COMPRESSOR WASH I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. <del>ANNUAL</del> INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION	T. Schwan	WPHS 114-20
7/11/85		2393.2	ANNUAL INSP. OIL CHANGE. THO 9236L AKA-83 & THO 18780 RMG 84 1/2 W. WASHED COMPRESSOR	T. Schwan	WPHS 114-20
9/24/85		2495.3	100 HR INSPECTION, OIL CHANGE. COMPRESSOR WASH. THO 923W-AKA-83 & THO 18780 RMG-84 I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. <del>ANNUAL</del> INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION	T. Schwan	WPHS 114-20
12/30/85	New	2606.4	1/2 THO-923W-AKA-83. CEB 72-2122, CEB 72-2127, CEB 72-2132, Replaced Combustion Case Per CEB 2113	NO.# 30527 J. Wagner	WPHS. Rep. St. 114-20



# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

Engine Serial Number CAE 860074

Engine Model C28


Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
7/1/86	0.0	2630.4	<p>I certify that this aircraft has been inspected in accordance with a 100hr/ annual inspection and was determined to be in airworthy condition.</p> <p>Date <u>7/1/86</u> Total Time <u>2630.4</u> W.O. # <u>50697</u> Signed <u>Dennis Kearney</u> for WESTERN PENNSYLVANIA HELICOPTER SERVICE, INC. P.O. BOX 221 MT. PLEASANT, PA. 15666 E.A.A. REPAIR STATION #114-20 Compressor wash.</p>	<i>Dennis Kearney</i>	W.P.H.S. CRS 114-20
8/8/86	0.0	2733.1	<p>I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION C/W CEB a-73-2030. Pc line insp. Compressor washed. Oil changed.</p>	<i>Dennis Kearney</i>	W.P.H.S. CRS 114-20





Allison

# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
8/12/86	0.0	2830.4	I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION  c/w CEB-A-2030 Pc Line Insp.	<i>James A. Wagner</i>	James A. Wagner W.P.H.S.
10-11-86	NEW	2924.2	I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION  WASHED COMP. FLOW CHECK 240cc.	<i>James A. Wagner</i> J. WAGNER	CRS 114-20 CRS 114-20 WPHS
11/7/86	TSN	3000.0	Performed 100 hour inspection. Installed Turbine assembly S/N CAT 70654 TT 2164.2, TSO 0.0. Complied with CEB 2030 -- Pc line Inspection. Washed compressor, changed oil. Serviced with Aeroshell 500. Engine is approved for return to service.	 <i>Dennis J. Kearney</i> Dennis J. Kearney	W.P.H.S. CRS 114-20








# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

2784A(11-77)

Engine Serial Number CAE-860074

Engine Model 250-C28B

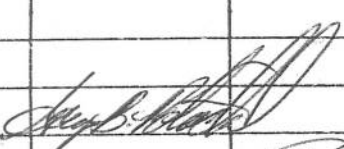

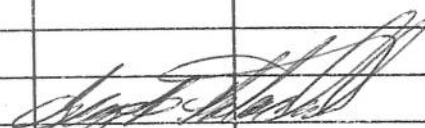
Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
3/9/87	NEW	3100.0	I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION C/W CEB 2030 pc LINE INSP. WASHED COMPRESSOR.	<i>James A. Wagner</i>	WPHS CRS 114-20 JAMES A. WAGNER/SHOP MANAGER
4-30-87	NEW	3198.4	I certify that this engine was inspected in accordance with a 100 hr. inspection and was determined to be in airworthy condition. W.O. # 30982	<i>James A. Wagner</i>	WPHS CRS # 114-20
6-29-87	NEW 	3280.3	REMOVED TURBINE S.N. 70654 DUE TO SUSPECTED VIBRATION. INSTALLED LOANER S.N. 70530	<i>T. Gehman</i>	W.P.H.S. CRS 114-20 T. GEHMAN, SERVICEMGR
6-29-87	NEW	3280.3	INSTALLED OH GOVERNOR S/N 27007	<i>T. Gehman</i>	WPHS CRS 114-20

# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

2784A(11-77)

Engine Serial Number \_\_\_\_\_ Engine Model \_\_\_\_\_

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
17JUL87	TSN	3299.0	I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION		
			CEB2030 Pc LINE VISUAL, WASHED COMPRESSOR, SEE WO#0046.	GARY POTOCNIK	WPHS CRS114-20
20AUG87	TSN	3337.5	REMOVED LOANER TURBINE S/N CAT70530 INSTALLED S/N CAT70654. SEE WO#0074		
				GARY POTOCNIK	WPHS CRS114-20
09DEC88	TSN	3397.0	I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION		
			CEB2030 Pc LINE VISUAL, WASHED COMPRESSOR, SEE WO#0162.	GARY POTOCNIK	WPHS CRS114-20



# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

Engine Serial Number CAE-860074

Engine Model 250-C28B

ALBE 681-3

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
28JUL88	TSN	3595.3	I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION		
	CYCLES:	4124			
			COMPLIED WITH CEB-2030 Pc LINE VISUAL INSPECTION, THO-923W- AKA-83 EXHAUST FLOW DIVIDER INSPECTION AND COMPRESSOR WASH. REPAIRED GEARBOX. REPLACED #1 COMPRESSOR SEAL.		
			SEE WO# 0402 FOR DETAILS.	WPHS	CRS114-20
03OCT88	TSN	3700.7	I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100 HR. - ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AIRWORTHY CONDITION		
	CYCLES:	4258			
			COMPLIED WITH CEB-2030 Pc LINE VISUAL INSPECTION, THO-923W- AKA-83 EXHAUST FLOW DIVIDER INSPECTION AND COMPRESSOR WASH. REFER TO WO# 0828 FOR DETAILS.		
			GARY B. POTOCHNIK/CHIEF INSPECTOR	FOR: WPHS	CRS 114-20












# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

A 3A042-3 R2 82

Engine Serial Number \_\_\_\_\_

Engine Model \_\_\_\_\_

	Signature	Organization															
<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;"></td> <td style="width: 33%; text-align: center;">LOG BOOK ENTRY</td> <td style="width: 33%;">ENGINE MODEL: 250-C28B</td> </tr> <tr> <td>ACFT MODEL: 206L-1</td> <td></td> <td>ENGINE S/N: CAE-860074</td> </tr> <tr> <td>N#: 222LK</td> <td style="text-align: center;">10-02-89</td> <td>TOTAL TIME: 4100.3</td> </tr> <tr> <td>S/N: 45208</td> <td></td> <td>CYCLES: 4679</td> </tr> <tr> <td>TOTAL TIME: 4100.3</td> <td></td> <td>WORK ORDER: #9274</td> </tr> </table>		LOG BOOK ENTRY	ENGINE MODEL: 250-C28B	ACFT MODEL: 206L-1		ENGINE S/N: CAE-860074	N#: 222LK	10-02-89	TOTAL TIME: 4100.3	S/N: 45208		CYCLES: 4679	TOTAL TIME: 4100.3		WORK ORDER: #9274		
	LOG BOOK ENTRY	ENGINE MODEL: 250-C28B															
ACFT MODEL: 206L-1		ENGINE S/N: CAE-860074															
N#: 222LK	10-02-89	TOTAL TIME: 4100.3															
S/N: 45208		CYCLES: 4679															
TOTAL TIME: 4100.3		WORK ORDER: #9274															
<p>I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 200 HOUR INSPECTION AND WAS DETERMINED TO BE IN AN AIRWORTHY CONDITION. CHANGED OIL, SERVICED WITH AEROSHELL 500. WASHED COMPRESSOR.</p> <p>COMPLIED WITH:</p> <p style="padding-left: 40px;">THO-923W-AKA-83 EXHAUST FLOW DIVIDER VISUAL INSPECTION</p> <p style="padding-left: 40px;">CEB-A-73-2030 Pc LINE VISUAL INSPECTION</p> <p>REVIEWED ALL AD'S THRU ISSUE 89-18. REFER TO WO# 9274 FOR DETAILS.</p>																	
<p></p> <p>GARY B. POTODCHNIK/CHIEF INSPECTOR</p> <p>FOR: WESTERN PA HELICOPTER SERVICE, INC.</p> <p>P.O. BOX 221</p> <p>MOUNT PLEASANT, PA. 15666 FAA CRS #114-20 GS1R177K</p>																	





# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

Engine Serial Number CAE-860074 Engine Model 250-C28B

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
OCT. 3-91	TSN	4378.0	C/W 100 HR. INSP. CEB-A-2030 REMOVED	<i>Robert Castin</i>	
			GVERNOR FOR REPAIR. REINSTALLED TIME	ROBERT CASTIN / INSPECTOR	
			TO CONTINUE. WASHED ENGINE COMPRESSOR.	WPHS, INC. GS1R177K	

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| DATE:      26 OCT 92          T.T.:    4430.0          WOH:    1762          |
| TIME SINCE O/H:  4430.0      CYCLES:    4991          S/N:    CAE-860074  |
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| I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100HR/ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AN |
| AIRWORTHY CONDITION. COMPLIED WITH ENGINE COMPRESSOR WASH, COMPLIED WITH CEB-A-2030 Pc LINE VISUAL INSPECTION, THG-923W- |
| AKA-83 EXHAUST FLOW DIVIDER VISUAL INSPECTION. |
| Robert Castin |
| ROBERT CASTIN/INSPECTOR |
| FOR: WPHS, INC. P.O. BOX 221 MOUNT PLEASANT, PA. 15666 FAA CRS #GS1R177K |
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DATE:	26 OCT 93	T.T.:	4462.6	WO#:	3127W
TIME SINCE O/H:	4462.6	CYCLES:	5046	ENGINE S/N:	CAE-860074

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I CERTIFY THAT THIS ENGINE HAS BEEN INSPECTED IN ACCORDANCE WITH A 100HR/ANNUAL INSPECTION AND WAS DETERMINED TO BE IN AN AIRWORTHY CONDITION. COMPLIED WITH ENGINE COMPRESSOR WASH, TOPPED ENGINE OIL WITH AEROSHELL 500, INSPECTED BOTH MAG PLUGS AND CHECKED OPERATION. COMPLIED WITH CEB-A-2030 VISUAL INSPECTION OF P<sub>c</sub> LINE, THD-923W-AKA-83 VISUAL INSPECTION OF EXHAUST FLOW DIVIDER, POWER STATUS +B, SCAVENGE OIL STRUT FLOW 180CC.  
COMPLIED WITH GROUND RUN, LEAK CHECK AND TEST FLIGHT. ENGINE APPROVED FOR RETURN TO SERVICE.  
REVIEWED ALL AD'S THRU ISSUE 93-19. REFER TO WO# 3127W FOR DETAILS.

*[Signature]*  
ROBERT CASTIN/INSPECTOR  
FOR: WPHS, INC. P.O. BOX 221 MOUNT PLEASANT, PA. 15666 FAA CRS #GS1R177K

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9-19-94	4476.8	9w CEB 73-2055	Removal of N2 Speed
		Pickup B. Bruchman	AEP 1550735

# INSPECTION — MAINTENANCE — OVERHAUL RECORD ENGINE ASSEMBLY

S0468 A

Engine Serial Number CAE-860074 Engine Model 250-C28B

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
18OCT96	0.0	4482.7	TURBINE ENGINE ASSY HAS BEEN OVERHAULED IAW ALLISON		
	CSO 0.0	CSN 5070	MANUAL 16W3, 2ND EDIT, 2REV, 15FEB95. ALL MANDATORY		
			MODIFICATIONS AND AIR WORTHINESS DIRECTIVES WERE		
			COMPLIED WITH. THE HAS BEEN TESTED SERVICEABLE AND		
			IS SERVICEABLE FOR RETURN TO SERVICE. THE FUEL SYSTEM		
			HAS BEEN INHIBITED WITH MIL-L-6081C, GR 10710.		
			w/OLL137482.	<i>[Signature]</i>	EAL-AMO-22-58
12-27-97	168.5	T = 4651.2 4524.2	100 hr insp from Skates AP336627340		
1-21-97	264.5	4747.2	100-200 hr insp from Skates AP336627340		
2-17-97	372.4	4855.1	100-300 hr insp from Skates AP336627340		
3-19-97	461.3	4944.0	100-200 hr insp from Skates AP336627340		
5-30-97	656.6	5139.3	100, 200, 300 hr insp from Skates AP336627340		LVIH

# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## ENGINE ASSEMBLY

S0468 A (BACK)

CAE-860074

250-C28C

Date	Engine Time		Remarks	Signature	Organization
	Since OH	Total			
3-21-01	1426.4	5909.1	CONVERTED FROM C28B TO C28C	<i>[Signature]</i>	ASI
	CSO:797	TC:5867	AND FUNCTIONALLY TESTED, ALL		
			WORK PERFORMED IAW ROLLS-ROYCE MANUAL 16W3, REF ASI W/O 80578		TU3R880L
4-Oct-01	1426.4 <sup>T50 etc</sup>	5909.06	Installed on A/c S/N 2043 RH	<del>PEGASO</del>	PEGASO
25-Oct-01	49:45	5958:51	1/2w 50 hrs insp. after OH. w.o. 011-0554	<del>PEGASO</del>	PEGASO
16-Nov-01	98:33	6007:39	1/2w 100 hrs insp. IAWHM w.o. 011-0559	<del>PEGASO</del>	PEGASO
17-Nov-01	98:33	6007:39	Removed from A/c 2043 for rental return	<del>PEGASO</del>	PEGASO
12-Dec-02	98:33	6007:39	Installed on A/c S/N 2019 LH at A/c TT 333333	<del>PEGASO</del>	PEGASO
7-Feb-02	194:21	6108:27	1/2w 100 & 200 hrs insp. IANAM w.o. 031-0143, 444	<del>PEGASO</del>	PEGASO
14-Mar-02	<del>207:74</del> <sup>1715.5</sup>	6196:20	1/2w Removed from A/c 2044 Maint. Completed	<del>PEGASO</del>	PEGASO

# Inspection - Maintenance - Overhaul Record Engine Assembly



Part IV  
Page No. \_\_\_\_\_

Engine Serial Number CAE- 860074 Engine Model 250- 250C28

Date	Engine Time		Remarks	Signature and Certificate No.	Organ
	Since OH	Total			
1/27/04	1713.5	6196.2	Converted engine from C28C to C28B and functionally tested	 	A.S
	TC:	6167	I/A/W rolls royce manual 16W3 and CEB-72-2117. Details on file under A.S.I W/O#80692		TU3R8
	TCSO:	1097			
9/14/04	1713.5	6196.2	Removed turbine assy S/N# CAT-70654 for <del>sale</del> <sup>RENTAL</sup> . Converted CAG-28121 and CAC-70076 to C28C	 	A.S
	TCSN:	6167	I/A/W CEB-72-2117 and RR-16W3 Details on file under A.S.I		TU3R8
	CSO:	1097	W/O# 80692-2		

GT-2784A (12/98)



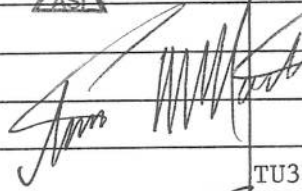
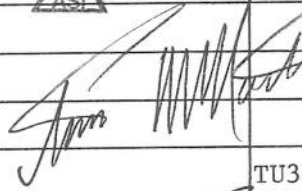
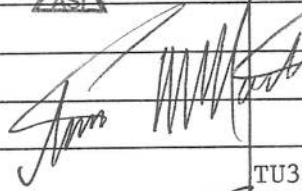
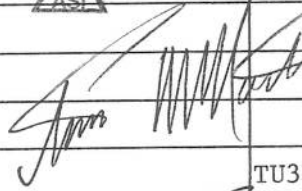


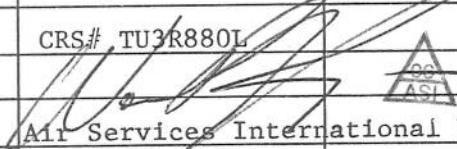
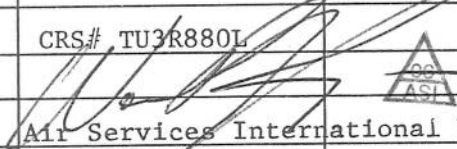

# Inspection - Maintenance - Overhaul Record Engine Assembly



**Rolls-Royce**

Part IV  
Page No. \_\_\_\_\_

Engine Serial Number CAE-860074 Engine Model 250-c28

Date	Engine Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
2/28/05	1713.5	6196.2	Converted engine to C28C, complied	   	A.S.I
	TCSN: 6167		WITH 1500H. INSP. items, Installed		
	CSO: 1097		turbine CAT-70654, Functionally		
			tested engine. All work I/A/W RR-16W2&16W3, CEB-72-2117. Details on file under A.S.I W/O# 80889		TU3R880L
19JUL 2005	1713.5	6196.2	Removed turbine serial number	CRS# TU3R880L	
	TC: 6197		CAT 70654 in accordance with RR	 	
	CSO: 1097		16W2. ASI work order 80914		All Services International LLC

# Inspection - Maintenance - Overhaul Record Engine Assembly



Part IV  
Page No. 30

Engine Serial Number CAE- 860074 Engine Model 250- C28C

Date	Engine Time		Remarks	Signature and Certificate No.	Organiza
	Since OH	Total			
11APR11	1713.5	6196.2	Repaired turbine, inspected engine	CRS#	TU3R880L
	CSO: 1127	TC: 6197	and functionally tested in accordance	 ASI Services	
			with Rolls Royce manuals 16W2, 4th ed.,		
			temp rev. E4R15-72-1, 16W3, 2nd ed.,		
			15th rev. ASI work orders E66052/1, E66052/2.		

GT-2784A (12/98)



# ASSEMBLY RECORD

## ENGINE ASSEMBLY

2785A(11-77)

Engine Serial Number CAE - 860074

Engine Model 250-C28B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Engine Total Time	TSO This Item	Date	Engine Total Time	TSO This Item	
GEARBOX	6896020	70074	11-30-78	0.0	New	9/83	1505.0	TSN	Repair
COMPRESSOR	6896000	70076	"	"	"	9/83	1505.0	TSN	Repair
TURBINE	6896028	70073	"	"	"	9/83	1505.0	TSN	Overhaul
CONTROL	6899147	324699	"	"	"	3/19/79	23.9	NEW 23.9	Contaminated from fuel pump
GOVERNOR	6898875	20613	"	"	"	22Aug 80	786.0	NEW 786.0	Drop
PUMP	6894080	PE197	"	"	"	3/19/79	23.9	NEW 23.9	Seal leakage
NOZZLE	6899001	AG43855	"	"	"	9/83	1505.0	TSN	Repair
BLEED VALVE	6899100	FF23675	"	"	"	6/14/79	199.1	NEW 199.1	Schedule erratic
N2 O.S.CONT.	6895582	RD10483	"	"	"	7 Sept 79	308.8	NEW	
N2 O.S.VALVE	6889843	288	"	"	"	18OCT96	4482.7	4482.7	O/H
N2 PICKUP	6898865	A061	"	"	"	10-19-94	4419.6	4419.6	GER 73-2055
<i>Control</i>	<i>6899147</i>	<i>323117</i>	<i>3/19/79</i>	<i>23.9</i>	<i>SHOH O.D</i>	<i>4-13-83</i>	<i>1300.0</i>	<i>1276.1</i>	<i>Exchange</i>
<i>Pump</i>	<i>6894080</i>	<i>PE123</i>	<i>3/19/79</i>	<i>23.9</i>	<i>NEW</i>	<i>9/83</i>	<i>1505.0</i>	<i>1481.1</i>	<i>Overhaul</i>

# ASSEMBLY RECORD

## ENGINE ASSEMBLY

2785A(11-77)

Engine Serial Number CAE - 860074 Engine Model 250-C28B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Engine Total Time	TSO This Item	Date	Engine Total Time	TSO This Item	
Bleed Valve	6899268B	FF27804	6/14/79	199.1	0.0 NEW	12 Dec 80	980	780	new mod
O <sub>2</sub> O.S. Control	23001750	R011231	7 SEP 79	302.5	0.0 NEW	18 OCT 96	4482.7	4174.2	O/H
GOVERNOR	2524677-3	20235	22 AUG 80	786.0	0.0 TSO	19 Apr 85	2284.5	1499.5	Time
Bleed Valve	23003105	FF26305	12 Dec 80	980	0.0	6-7-85	2358.8	1378.8	Erratic
Control	2524738-20K	327080	4-13-83	1300.0	0.0	10/4/86	2903.7	1603.7	Repair
Gearbox	23005651	70074	9/83	1505.0	TSN	12-87	3399.3	TSN	Repair
Compressor	23005200	70076	9/83	1505.0	TSN	8-21-87	3337.5	1832.5	REPAIR
Turbine	6896028	70366	9/83	1505.0	0.0	6 NOV 87	3000.1	1495.1	OVERHAUL
Pump	6894080	201	9/83	1505.0	0.0	11/7/86	3000.0	1495.0	Time Expired
Fuel Noz.	6899001	AG57817	9/83	1505.0	0.0	09/89	4055.7	2550.7	OVERHAUL
GOVERNOR	2524677-9K	26585	4-19-85	2284.5	0.0	6-29-87	3280.3	995.8	Drop
Bleed Valve	23005367	FF36358	6-7-85	2358.8	0.0	10-19-88	3735.3	1376.5	Insp.
Fuel Control	23030635	324183	10/4/86	2903.7	221.6	18 OCT 96	4482.7	1800.6	O/H



Allison

# ASSEMBLY RECORD ENGINE ASSEMBLY

Engine Serial Number CAE- 860074

Engine Model A250- C28B

ALBE 681-4

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Engine Total Time	TSO This Item	Date	Engine Total Time	TSO This Item	
Fuel pump	5000950D	PE224	11/7/86	3000.1	0.0	18OCT96	4482.7	1482.6	O/H
TURBINE	6896028	70654	11-7-86	3000.1	0.0	6-25-87	3280.3	280.2	SUSPECTED VIBRATION
TURBINE	23031899	70530	6-29-87	3280.3	0.0	8/21/87	3337.5	595.2	LOANER
GOVERNOR	23007507	27007	6-29-87	3280.3	0.0	8-17-87	3337.0	56.7	Drop in Alt.
TURBINE	23031899	70654	8/21/87	3337.5	280.2	12-87	3399.3	342.0	Repair
COMPRESSOR	23005200	70076	8-28-87	3337.5	1832.5	12-87	3399.3	TSN	Repair
Governor	23007507R	20987	8-17-87	3337.0	0.0	17 June 89	3397.0	554.0	OVER-SPEED
Gearbox	23005651	70074	1-88	3399.3	TSN	18OCT96	4482.7	4482.7	O/H
Compressor	23005200	70076	1-88	3399.3	TSN	18OCT96	4482.7	4482.7	O/H
Turbine	23031899	70654	1-88	3399.3	342.0	18OCT96	4482.7	1425.4	O/H
Bleed Valve	23005367	35976	10-19-88	3735.3	0.0	18OCT96	4482.7	747.4	O/H
GOVERNOR	23007507	20485	17 June 89	3891.0	0.0	18OCT96	4482.7	591.7	O/H
FUEL NOZZLE	5233600	AG66273	09-89	4055.7	0.0	18OCT96	4482.7	427.0	REPAIR



Allison

# ASSEMBLY RECORD ENGINE ASSEMBLY

Part V  
Page No. 4

SERIAL NO. CAE-860074

ENGINE MODEL 250-C28B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Engine Total Time	TSO This Item	Date	Engine Total Time	TSO This Item	
COMPRESSOR	23005200	CAC 70076	18OCT96	4482.7	0.0	21JUL00	5909.1	1426.4	Rental
GEAR BOX	23005651	CAG 70074	18OCT96	4482.7	0.0	21 JUL00	5909.1	1426.4	Rental
TURBINE	23031899	CAT 70654	18OCT96	4482.7	0.0	10-12-00	5909.1	1426.4	O/H insp
GOVERNOR	23007507	20415	18OCT96	4482.7	591.7	2/10/99	5899.0	2008.0	RET
FUEL CONTROL	23059930	324183	18OCT96	4482.7	0.0	9-21-01	5909.1	1426.4	CONV.
FUEL PUMP	6894080	PE224	18OCT96	4482.7	0.0	4-Oct-01	5909:06	1426:29	Maint. Convenience
FUEL NOZZLE	5233600	AG 66273	18OCT96	4482.7	427.0	9-26-01	5909.1	1853.4	OVERHAUL
BLEED VALVE	23005367	FF 35976	18OCT96	4482.7	0.0	2-Nov-01	5906:09	1503:27	OVERHAUL
GOVERNOR	23007507	7 22721	2/10/99	5899	643.3	1/27/04	6196.2	940.5	CONV.
COMPRESSOR	23005280	28116	9-21-01	5909.1	NEW	10/14/02	6196.2	NEW	rental/return
GEARBOX	23035177	28121	9-21-01	5909.1	NEW	11/22/02	6196.2	NEW	rental
TURBINE	23031898	70654	9-21-01	5909.1	0.0	10-2-02	6196.2	287.1	CONVENIENCE
FUEL NOZZLE	6899001	AG 50275	9-21-01	5909.1	0.0	1/27/04	6196.2	287.1	CONV.
FUEL CONTROL	23065144	330236	4-Oct-01	5909:06	2055:16	28-Apr-02	6196:20	2342:30	Maint. Convenience
FUEL PUMP	6896822	T0467	4-Oct-01	5909:06	2075:09	22-May-02	6196:20	2362:23	Maint Convenience



# ASSEMBLY RECORD ENGINE ASSEMBLY

F-2785A (5/95)

Part V  
Page No. 5

Engine Serial Number CAE- 860074 Engine Model 250- C28B

Nomenclature	Part Number	Serial Number	INSTALLED		REMOVED		Reason
			Date	ENG. TT ITEM. TSO	Date	ENG. TT ITEM. TSO	
COMPRESSOR	23005280	CAC-70076	1/27/04	6196.2 1426.4			
GEARBOX	230035177	CAG-28121	1/27/04	6196.2 NEW	11APR11	6196.2 TSN	Re-id
TURBINE	23031899	CAT-70654	1/27/04	6196.2 356.4	9/10/04	6196.2 356.4	<del>RE</del> RE
P/T GOVERNOR	23007507	22721	1/27/04	6196.2 940.5	4/19/04	6196.2 940.5	RENTAL
BLEED VALVE	23005367	FF26616	11/02/01	5986 0.0	18AUG10	6196.2 210.2	"
FUEL NOZZLE	6899001	AG50275	1/27/04	6196.2 287.1	4/1/04	6196.2 287.1	Repair
FUEL-PUMP	6894080	PE224	1/27/04	6196.2 1426.4			
FUEL-CONTROL	23059930	324183	1/27/04	6196.2 1426.4	20JUN05	6196.2 1713.5	P/N cha
FUEL NOZZLE	23077188	AG50275	4/23/04	6196.2 0.0			
FUEL CONTROL	23059931	324183	20JUN05	6196.2 287.1			



